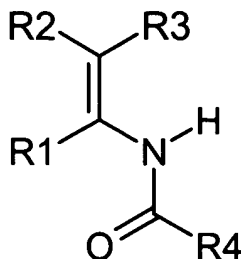


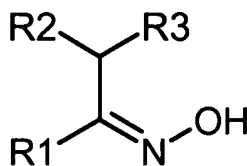
ABSTRACT

A process for the production of ene-amide derivatives represented by the formula (I)



(I)

- 5 wherein R1 and R2 and R3 are independently a hydrogen atom, an alkyl,
a cycloalkyl, a cycloalkylalkyl, an alkylaryl, an aryl, a
heterocycle, a cyano, an alkoxy, an aryloxy, a carboxyl, a carbamoyl,
-CONR5R6 (in which R5 and R6 are independently an alkyl, arylalkyl or
10 aryl group said ring being substituted or not with a
functional group or with R5) or -COOR5 group (in which R5 is an
alkyl, alkylaryl or aryl group), said alkyl, cycloalkyl,
cycloalkylalkyl, alkylaryl and aryl groups being substituted or not
with a functional group or with R5; or R1 and R2 taken together, may
15 form a ring (which terms includes mono-, di- and higher polycyclic
ring systems); R4 is a hydrogen atom, an alkyl, an aryl, an
alkylaryl, said groups are substituted or not with a halogen atom as
Cl, Br, or F; X is an oxygen atom or a leaving group and m is an
integer 1 or 2; when m is 1 then X is a leaving group; when m is 2
20 then X is a oxygen atom, which comprise : a
hydrogenation/isomerization reaction in presence of a heterogeneous
catalyst, of an oxime derivatives of formula (II)



(II)

- wherein R1, R2 and R3 are as defined above with an acyl derivative of
25 formula (III) (R4CO)_mX wherein R4, m and X are as defined above.